



CLEANING

TOPKLEAN™ EL 20D

REMOVAL OF FLUX RESIDUES
SOLVENT VACUUM PROCESS
THERMALLY & CHEMICALLY STABLE IN USE

BENEFITS

TOPKLEAN EL 20D is especially designed to remove fluxes residues in vacuum process to offer an environmentally friendly solvent solution without compromising on high cleaning performance. Its performance in solubilizing organic compounds allows it to remove flux residues on PCB's after soldering. Topklean EL 20D is compatible with most of materials (metals, glasses, ceramics & plastics) used in electronic assembly.

TOPKLEAN EL 20D is qualified and used by several actors in the electronic industry and is compliant with ROHS.

PERFORMANCE	<ul style="list-style-type: none"> Good solubility of fluxes residues Excellent compatibility with pcbs, metals, glasses, ceramic & many plastics
COST	<ul style="list-style-type: none"> Continuous recycling in equipment for a long bath-life Limited consumption thanks to airtight equipment Thermally and chemically stable in use, so no need of using an additive
HSE	<ul style="list-style-type: none"> Very low toxicity (refer to the SDS) No Ozon Depletion Potential (ODP) & no Global Warming Potential (GWP) High flash point (non-flammable for transport) No aromatics & halogenated compounds

SPECIFICATIONS

SPECIFICATIONS	VALUES	METHODS
Aspect	Transparent, colorless	Visual
Density at 20°C (g/ml)	0,879 ± 0,010	BRY MO 028
Acid index (mgKOH/g)	<0,01	BRY MO 034

CHARACTERISTICS

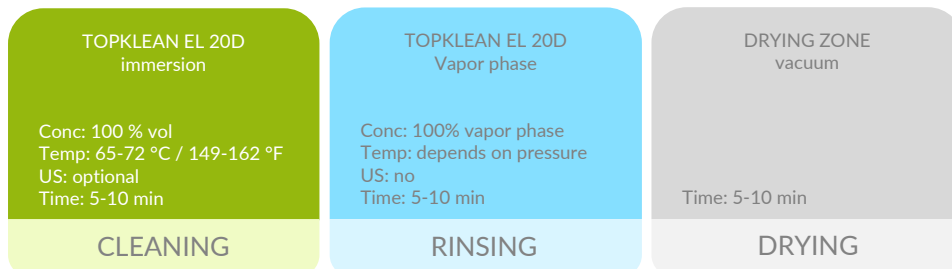
CHARACTERISTICS	VALUES	METHODS
Boiling point (°C / °F)	170-180°C / 338-356°F	ASTM D1078
Flash Point (PMCC)	>64°C / >147 °F	ASTM D93
Viscosity at 25°C	1,6mm ² /s	ASTM D445
Surface tension at 20°C (dynes/cm)	23	ASTM D971
Relative evaporation rate : nBuAc=1	0,04	ASTM D3539
Dielectric rigidity	200 KV/cm	DIN/VDE 0370/5
Miscibility in water	Slightly miscible	Internal
Vapor pressure at 20°C / 50°C	1 / 6	Internal
Latent heat of vaporization (kJ/kg at bp)	320	Calculated
Specific heat (kJ/kg.K) 20°C / 50°C	2.0/2.1	Calculated
Heat conductivity at 20°C	0,13 W/M.K	Calculated
VOC	880 g/L	

PROCESS RECOMMENDATION

The best process will depend on factors such as operating conditions, equipment, desired cleaning time and the nature of contaminants. Our team is ready to advise you.

PROCESS EXAMPLE

Flux residues removal



- Temperature depends on chamber pressure settings, which are different for each type of equipment.
- A dedicated PCA Kit to monitor the bath status and compatibility report of TOPKLEAN EL 20D with different materials are available on request.

PACKAGING, STORAGE & SHELF LIFE

- Keep products in closed original packaging and store at room temperature.
- Shelf life is minimum 18 months from production date when kept in recommended conditions.



200 L DRUM

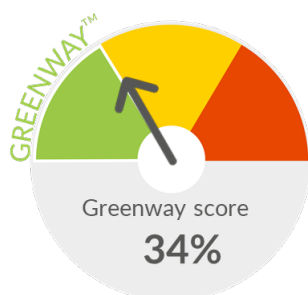


20 L CANISTER

HEALTH, SAFETY & ENVIRONMENT

TOPKLEAN EL 20D is **NOT** a **GREENWAY** product. Although fully in line with safety & environmental regulations, this product doesn't match our strict criteria to be labelled as a Greenway product.

More info on our Greenway concept via this [link](#)



LOOKING FOR A MORE SUSTAINABLE SOLUTION?

GREENWAY ALTERNATIVE

- We currently don't have a Greenway alternative but our target is to develop one in the near future. In case you want us to prioritize the development of a Greenway alternative, do not hesitate to contact us.

Contains no Reach Substances (on Candidate list, Annex XIV & XVII) / Contains no persistent organic pollutant (EC 850/2004) / Contains no Import/Export Hazardous substances (EU 649/ 2012)

Please refer always to the Safety Data Sheet (SDS or MSDS) prior to use. Our SDS can be downloaded at www.quickfds.com. We will request to provide your email address, so we can automatically send you a new version of the SDS when a future update would occur.

TECHNICAL SUPPORT & FREE-OF-CHARGE TESTING

Inventec has a worldwide dedicated Technical Support team to help you along the different stages of our cooperation.

Depending on your request, we provide online or onsite support

- to select the right product based on your specific needs
- to assist you in your product qualification process
- to guide you with the initial set up of you process at all your worldwide manufacturing facilities
- to provide fast response on technical issues which could occur at any time during mass production.

Customers are also welcome in our CLEANING CENTERS to see the process in action and to get convinced by our solutions. We cover water- and solvent based processes.

Inventec is unique in the world by developing not only cleaning materials but also soldering and coating solutions. These materials are very closely linked with each other from a process point of view. Talking to our Technical Team, who understands very well these 3 different product groups, will help you greatly to overcome technical challenges within your overall process.

Contact our technical support via contact@inventec.dehon.com or your local sales representative.

ABOUT INVENTEC

Inventec is a global provider of CLEANING, SOLDERING & COATING materials for Electronic, Semiconductor and Industrial applications. For over 60 years we have shown leadership in innovation by putting HEALTH IMPACT, SUSTAINABILITY and RELIABILITY at the core of our product development.

With ISO 9001 & 14001 production sites in France, Switzerland, USA, Mexico, Malaysia and China we can guarantee a smooth and cost-effective supply chain.

We supply to many industries but the excellent performance of our products in applications which demand high reliability, leads us to focus especially on the AUTOMOTIVE, AEROSPACE, SEMICONDUCTOR, ENERGY and MEDICAL industry.

www.inventec.dehon.com



SOLDERING • CLEANING • COATING

In accordance with the Annex II of Directive 2011/65/UE (RoHS), including its amendments, we certify that this product does not contains quantities above 0.1% of Hg, Pb, Cr VI, PBB, PBDE, DEHP, BBP, DBP, DIBP and above 0.01% of Cd.

This data is based on information that the manufacturer believes to be reliable and offered in good faith. In no event will INVENTEC PERFORMANCE CHEMICALS be responsible for special, incidental and consequential damages. The user is responsible to the Administrative Authorities (regulations for the protection of the Environment) for the conformity of his installation.

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