

Solutions for Aerospace & Defense Market

SOLDERING • CLEANING • COATING



INSPIRING INNOVATION



INVENTEC, A DEHON GROUP COMPANY

A FAMILY COMPANY CREATED IN 1874, FIRST SPECIALIZED IN THE FILLING AND DISTRIBUTION OF REFRIGERANTS.



Today, the group with its 4 companies is dedicated to:

- Refrigeration, air conditioning and heating with Climalife;
- Car care with SMB auto;
- High performance chemistries with Inventec;
- High-risk chemicals with Soderec International.

The Dehon Group:

- Leader on these 4 markets in Europe, Asia and North America;
- Generated a 275 million Euros revenue in 2018;
- Employs more than 500 employees in 5 continents (Africa, Americas, Asia, Europe, Oceania).









ABOUT US

Inventec Performance Chemicals proposes products and services for precision cleaning, electronic assembly and surface treatment.

These applications are dedicated to a wide range of industries: aeronautics, automotive, energy, medical, semiconductor and telecom.

Inventec is one of the leading companies in chemical innovations and in sustainable applications of these innovations protecting health and environment.

Our guidelines:

- **PROXIMITY**: 3 R & D laboratories, 9 production sites, 11 subsidiaries + 12 distributors;
- **PERFORMANCE**: specialized teams and effective technical solutions to serve our customers:
- PROTECTION: friendly solutions for users and the environment.

OUR FIGURES

- 100 employees 1/3 are engineers
- 40 years of expertise in high tech markets
- 65 million Euros revenue in 2018
- 50% of the revenue generated outside of France
- 10% of the revenue is invested in research & development

ONE STOP SOLUTION PROVIDER

Inventec is unique in the market, providing SOLDERING, CLEANING and COATING solutions for electronics and mechanical parts.



contamination and re-work

Whatever your needs or requirements, Inventec has a tailor-made solution to offer you. Needless to say that talking to one supplier who understands very well these three processes is more efficient in order to achieve the desired outcome at the lowest cost of ownership.

Our Core brands







OUR PARTNERS



3M™ provides fluorinated fluids for applications, among other, of precision cleaning to sensitive markets such as aerospace, defense and electronics.

 $3M^{\mathbb{T}}$ developed the Hydrofl uoroethers (HFE). Complying to environmental regulatory requirements, the range of fluids $3M^{\mathbb{T}}$ Novec^{\mathbb{T}} - with no impact on the ozone layer and with low Global Warming Potential - benefit of qualifications in the aerospace market.



A range of detergents with more than 80 qualifications and homologations for Aeronautics, Space and Military. Versatile products which may be used in various aqueous process and compatible with a wide range of materials and contaminants.



The Blue Gold range from Modern Chemical Inc. offers a very versatile solution and can be used in various applications. Blue Gold is currently used for cleaning in the context of maintenance of aircraft engines, oxygen-sensitive applications, in cleaning ferrous and nonferrous metals, plastics, rubbers, and many other applications.

MFMBFR OF:













Certification:



Adhesion:





GREENWAY

THE 1ST "LABEL" OF SUSTAINABLE DEVELOPMENT CREATED BY A SME IN THE CHEMICAL INDUSTRY

Up to now, in our high technology sectors, there are no standards defining products or services that are healthier or environmentally friendly, beyond regulations.

While maintaining our solutions at a high level of technical and economical performance, we also define our products by their key impact parameters on health and environment.

If our engineers improve, significantly, 1/3 of parameters without degrading any of the others, we give the **GREENWAY™** "label" to a product.

The Greenway label is validated by Bureau Veritas as well as the products conformity to the new specifications.





SOLDERING



PRODUCTS MADE FOR HIGH RELIABILITY

Our brands in soldering

ECORELTM

SOLDER PASTE RANGE

Inventec has a broad range of solder pastes with different alloys in powder sizes from T3 up to T6 and chemistries to take up today's challenges (low impact of flux residues, low voids %, non-halogen, thermal cycle performance, ...).

PRODUCT	DESCRIPTION	ALLOY
Ecorel™ Free 387-6D	 No clean solder paste with chemically inert residue after reflow Paste compatible with conformal coatings qualified in the military industry, ie passes both the IPC SIR and BONO tests even after applying a polyurethane conformal coating 	SAC387
Ecorel™ Free 305-21	 Chemically inert residue, minimizing the risk of corrosion mechanisms and leakage Good compatibility with a large range of conformal coating in the market BONO corrosion test compliant 	SAC305
Solderel™ DMH 0524	 Excellent residue cleanability Residue must be cleaned Recommended for defense and aerospace applications 	SnPb36Ag2
AMTECH 4300	 Multi-process capabilities, a «No Clean» formula that is also water washable Compatible with high temperature alloys Suitable for fine pitch applications Low solder voids and halide free 	Sn63Pb37



SOLDERING



PRODUCTS MADE FOR HIGH RELIABILITY

Our brands in soldering

$\mathsf{ECOFREC}^\mathsf{TM}$

SOLDER FLUX RANGE

ECOFREC[™] solder fluxes are specially designed to meet current challenges in wave and selective soldering and are available in both, solvent-based and water-based (no VOC).

PRODUCT	DESCRIPTION	ALLOY
Ecofrec™ 200	 Reduced solder balling Low residue, excellent performance in ICT, no false failure High reliability, complies with BONO corrosion test 	Alcohol based
Ecofrec™ 202	 High SIR values Good cosmetic aspect residue Low residues 	Alcohol based
Ecofrec™ 203	 High reliability, complies with BONO corrosion test Good soldering performance on any board finish 	VOC Free
Ecofrec™ CMA 155	Easy to clean fluxGood balance of activation	Alcohol based
Ecofrec™ TF48	 Tacky flux designed for soldering and rework of components For leaded and lead free ball attach and BGA repair processes Excellent printing performance 	Tacky flux







A SOLUTION FOR EACH PROCESS & APPLICATION

Our brands in cleaning

TOPKLEANTM

HYDROCARBON CLEANING RANGE

Our Topklean[™] range are cleaners used in co-solvent system or as a single solvent in vacuum cleaning process.

PROMOSOLVTM

SOLVENT CLEANING & DR YING RANGE

Our PromosolvTM range are mono-solvent cleaners used in a vapor phase cleaning process. Some of them can be used as rinsing agent in co-solvent process or in solvent drying process.

PROMOCLEANTM

DETERGENT CLEANING RANGE

This range represents our detergent range for water based cleaning in immersion or spray processes.

QUICKSOLVTM

FAST EVAPORATING SOLVENT RANGE

This range represents our fast evaporating solvents, mainly used in manual applications.

SOLVENTS: VAPOR PHASE APPLICATION

Non flammable, elimination of a variety of pollutants, compatibility with all metals, quick clean, solution without ODP. **Replace halogenated and chlorinated solvents**.

	CO-SOLVENTS MIXED & SEPARATED							
PRODUCT		CHARACTERISTICS	OPERATING CHARACTERISTICS TEMPERATURE		FLASH POINT		APPLICATION METHOD	
			Mixed	Separated	Mixed	Separated		
Topklean™ MC 1153			68° C	≤ 49° C		64° C		
Topklean™ MC 20A	3M™ Novec™ 7100		66° C	≤ 49° C	NA	64° C		
Topklean™ MC 1007		Degreasing fluids and oil	68° C	≤ 82° C		97° C	V 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Topklean™ EL 20A		removal of heavy oils Eliminate particles,fluorinated lubricants,	≤ 66° C	≤ 50° C		65° C	Vapor phase machines. Compatibility with o-Solvent or Vapor	
Topklean™ MC 1153	3M™ Novec™ 71IPA	light oils and fluoropolymers	68° C	≤ 49° C		64° C	phase machines with independent tank of	
Topklean™ MC 20A				66° C	≤ 49° C	NA	64° C	the vapor phase for the use of Topklean™ only
Topklean™ MC 1007	. = 11 / 1		68° C	≤ 82° C	14/1	97° C		
Topklean™ EL 20P			≤ 70° C	≤ 50° C		62.5° C		



	PURE & AZEOTROPIC SOLVENTS								
PRODUCT	CHARACTERISTICS	CHEMICAL NATURE	BOILING TEMPERATURE	APPLICATION METHOD					
3M [™] Novec [™] 7100	 Non-flammable Cleans, removes particles, dust, fine oils, wax and some silicones 	Hydrofluoroether	61° C	Vapor phase machines					
3M™ Novec™ 7200	 Non-flammable Cleaning and rinsing fluid for vapor phase degreasing of particles, fine oils and fluoropolymers 	Ethoxy - nonafluorobutane	61° C	Vapor phase machines					
Promosolv™ 41M	 Non-flammable Degreases: heavy oils, greases, fluxing, waxes, varnishes, particles and fluorinated lubricants elimination 	3M™ Novec™ 7100 + 1.2 TDE + Pentafluorobutane	61° C	Vapor phase machines, cleaning contact by spraying and heat transfer					
Promosolv™ 70	 Non-flammable Degreases: heavy oils, greases, waxes, varnishes, particles and fluorinated lubricants 	3M™ Novec™ 7100 + 1.2 TDE	43° C	Vapor phase machines, cleaning contact by spraying and heat transfer					
Promosolv™ 90C	 Non-flammable Degreases: heavy oils, greases, waxes, varnishes, particles and fluorinated lubricants 	3M [™] Novec [™] 7100 + 1.2 TDE + Pentafluorobutane	43° C	Vapor phase machines, cleaning contact by spraying and heat transfer					
Promosolv™ NDE	 Non-flammable Degreasing fluid and oil removal of heavy oils, dewaxing and defluxing, eliminates fluorinated lubricant particles, light oils and fluoropolymers 	3M™ Novec™ 7100 + 1.2 TDE + Pentafluorobutane	40° C	Vapor phase machines, cleaning contact by spraying					
3M™ Novec™ 71DE	Non-flammableDegreasing, stripping, rinsing and drying fluid	3M [™] Novec [™] 7100 + 1.2 TDE	41° C	Vapor phase machines					
Promosolv™ 72DE	Non-flammableDegreasing, stripping, rinsing and drying fluid	3M [™] Novec [™] 7200 + 1.2 TDE	43° C	Vapor phase machines					
3M™ Novec™ 71PA	 Non-flammable Light cleaning fluid, removes dust, fine oils and fingerprints 	3M [™] Novec [™] 7100 + isopropyl alcohol	55° C	Vapor phase machines					

SOLVENTS: VACUUM APPLICATION

- **Energy savings and operating cost**, the vacuum leads to a reduction of the boiling point of the solvent. **Flammability is under control**, the vacuum eliminates oxygen so there is no combustion. **Low consumption** thanks to the separation of pollution and solvent.

PRODUCT	CHARACTERISTICS	CHEMICAL NATURE	CONCENTRATION	OPERATING TEMPERATURE	FLASH POINT
Topklean™ MC 20D	Degreasing and removal of	Modified ancohol	Pure	~ 70° C	≥ 64° C
Topklean™ MC 25	soluble and non-soluble oils, greases and fingerprints	Modified ancohol	Pure	~ 70° C	≥ 64° C
Topklean™ MC 1153	Degreasing fluids	Hydrocarbon	Pure	~ 70° C	64° C
Topklean™ Organic	Eliminate whole oils	Agro Solvent	Pure	~ 70° C	65° C
Topklean™ EL 20D	Specially formulated for applications of flux elimination	Modified ancohol	Pure	~ 70° C	≥ 64° C





SOLVENTS: MANUAL APPLICATIONS

- Their low surface tension and rapid evaporation provide remarkable cleaning quality.
- They are colorless, have a low viscosity and are almost odorless.
- They effectively replace solvents with potential for destruction of the ozone layer, highly toxic, high GWP or highly flammable.

		CHEMICAL	APPLICATION	FLASH
PRODUCT	CHARACTERISTICS	NATURE	METHOD	POINT
Quicksolv™ 1	Cold degreasing fluid	Hydrocarbon	Pulverization by spraying	-
Quicksolv™ 25	Degreasing fluid for oils and greases	Hydrocarbon	Manual or immersion	> 29 °C
Quicksolv [™] DMC	Cold degreasing fluid	Hydrocarbon	Manual or immersion	-
Quicksolv™ DEF 90	 Non-flammable Cold degreasing and drying fluid: heavy oils, greases, flux, waxes, particles, fluorinated lubricants light oils and fluoropolymers 	3M™ Novec™ 7100 + 1.2 TDE	Manual or immersion without US	-
Topklean™ MC 105	 Dewatering fluid, displaces water from the surfaces of parts Prevents oxidation and corrosion and facilitates subsequent final operations of drying 	Hydrocarbon	Manual, immersion or spraying Temperature ≤ 40° C	60° C
Topklean™ MC 1007	Cleaning fluid for dried or cracked grease and polishing pastes, with temporary protection properties	Hydrocarbon	Manual or immersion Temperature ≤ 70° C	97° C
Topklean™ 1107	Effectively eliminates all lubricant residues as well unmolding sludge and machining chips	Hydrocarbon	Manual or immersion Temperature ≤ 40° C	60° C
Topklean™ MC 153	Degreasing fluid for whole oils	Hydrocarbon	Manual or immersion Temperature ≤ 45° C	64° C
Promosolv™ 70	 Non-flammable Degreases heavy oils, greases, waxes, varnishes, particles and fluorinated lubricants 	3M™ Novec™ 7100 + 1.2 TDE	Manual + US	-
3M™ Novec™ 7100	 Non-flammable Cleans, remove particles, dust, fine oils, waxes and some silicones 	Methoxynonafluorobutane	Manual + US	-
3M™ Novec™ 71DE	Non-flammableDegreasing, stripping, rinsing and drying fluid	3M [™] Novec [™] 7100 + 1.2 TDE	Manual + US	-
3M™ Novec™ 72DE	Non-flammableDegreasing, stripping, rinsing and drying fluid	Ethoxy-nonafluorobutane + 1.2 TDE	Manual + US	-
3M™ Novec™ 71IPA	Non-flammableLight cleaning fluidRemoves dust, fine oils and fingerprints	3M™ Novec™ 7100 + isopropyl alcohol	Manual + US	-
3M™ Novec™ 72FL	 Non-flammable Degreases and cleans light oils, greases and silicones, fluoropolymers, petroleum based solutions, hydraulic fluids, fluorinated lubricants, dust and particles 	3M™ Novec™ 7100 + 3M™ Novec™ 7200 + 1.2 TDE	Manual Spray	-
Electrofor 132CZ	 Aerosol for fine cleaning without dismantling Eliminates quickly dirt, oxides, oils, greases, adhesives and other contaminants 	Methoxynonafluorobutane + Methylcyclohexane	Manual Spray	-
3M™ Novec™ Electronic Degreaser	Non-flammableAerosol for degreasing oils and greases	Ethoxy-nonafluorobutane	Manual Spray	-
3M™ Novec™ Flux Remover	 Non-flammable Non corrosive aerosol for flux elimination during manufacturing, maintenance and fast drying 	Methyl Nonafluoroisobutyl Ether + 1.2 TDE	Manual Spray	-
3M™ Novec™ Contact Cleaner	Removes fluorinated oils and greases, light oils and silicones, dust and particulates from sensitive electrical and electronic equipments	Methyl Nonafluoroisobutyl Ether + Methyl Nonafluoroisobutyl Ether	Manual Spray	-



DETERGENTS: BY IMMERSION OR SPRAYING

Liquids and alkaline, for the most part they have been specifically formulated for use in ultrasonic baths or spray to clean all types of contaminants.

			CTANDADD				
PRODUCT	CHARACTERISTICS	CHEMICAL NATURE	STANDARD CONCENTRATION	OPERATING TEMPERATURE	APPLICATION METHOD	PI	
			OF USE	72111 21171 3112	1.1211100	Pure	1%
Promoclean™ TP 1113	Degreasing of polishes and oils	Alkaline	1 - 5%	55 - 60° C		12	10.5
Promoclean™ TP 1114	Elimination of polishes and fingerprints	Alkaline	1 - 3%	40 - 70° C		11	10.1
Promoclean™ TP 1115	 Degreasing and cleaning for finishing Remove cutting oil, swarf, dust and fingerprints 	Alkaline	2 - 5%	50 - 55° C	Immersion or Spraying	11.5	10.3
Promoclean™ TP 1128	 Used in preparation before vacuum treatment Degreasing and removing lapping pastes 	High Alkaline	1 - 1.5%	40 - 70° C		> 13	12.5
Promoclean™ Dewax Plus	Dewaxing and degreasing	Low Acidity	1 - 10%	50 - 70° C		4.7	< 7
Promoclean™ Disper 2	Mechanical maintenance degreasing with temporary corrosion protection properties	High Alkaline	5 - 20%	40 - 70° C		13	19
Promoclean™ Disper 6	Inter-operational degreasing with temporary corrosion protection properties	Alkaline	1 - 5%	40 - 50° C	Spraying	13	11.5
Promoclean™ Disper 10	Mechanical degreasing with temporary corrosion protection properties	Low Alkaline	1 - 5%	40 - 50° C		9.8	9
Promoclean™ Disper 15	Detergent BORATE FREE for degreasing with protective anticorrosion properties	Low Alkaline	1 - 3%	40° C and 50 - 75° C		9.9	9.2
Promoclean™ Disper 607	Detergent for flux elimination with low VOC, no foaming	Alkaline	25%	50 - 60° C	Immersion or Spraying	10.6	-
M-AERO	Degreasing of oils and greasing	Alkaline	5 - 20%	Up to 60° C	Spi dy mg	11.7	10.8
M-AERO NS	Degreasing of oils and greasing	Low Alkaline	10 - 20%	60° C		9.1	7.1
M-HP	Degreasing surfaces with various origins of impurities, ideal for high pressure applications	Alkaline	3 - 5%	40 - 70° C	Spraying	12	-
M-HP2	Degreasing of oils and greasing	Alkaline	3 - 10%	> 70° C	Spraying > 100 bars	11.8	10.9
M-GP	Degreasing and cleaning lenses of polymethylmethacrylate not treated before coating	Alkaline	5 - 20%	60° C and >	Immersion or Spraying	11.4	11.3
Blue Gold Spray Wash Cleaner	Cleaning parts in contact with oxygenNo residue after drying	Alkaline	2 - 5%	40 - 60° C	Immersion or Spraying	13	11

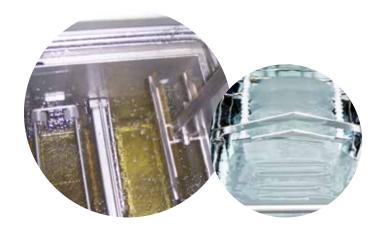




STRIPPERS

- Non-Flammable.
- Formulations replacing the solvents with high ODP (Ozone Depletion Potential) or high risk of flammability.

PRODUCT	CHARACTERISTICS	CHEMICAL CONCENTRATION		OPERATING TEMPERATURE		APPLICATION METHOD		FLASH POINT
				Hot	Cold	Cleaning	Rising	
Promoclean™ TP 182	Stripper alternative to NEP or NMP	Micro oxygenated emulsion	Pure or diluted	< 54° C	√		Rinsing	69° C
Promoclean™ TP 183 NON COV	Non-flammable stripper for: Organic pollutions, such as lubricants and resins Mineral pollution, such as dust and graphite	Micro oxygenated emulsion	Pure or diluted	< 119° C	√	Immersion	with water or with a solvent	134° C
Promoclean™ TP 184	Non-flammable cleaner for a wide range of ink	Microoxygenated emulsion	Pure or diluted	50° C	√	or manual application	Rinsing with a solvent	> 65° C
Promoclean™ TP 186B	Non-flammable cleaner for varnish, paint resins and lacquers	Micro oxygenated emulsion	Pure	< 80° C	√		Rinsing with water	95° C
Promoclean™ TP 188	Cleaning and stripping of varnish, lacquers and paints	Microoxygenated emulsion	Pure or diluted	69° C	√		or with a solvent	> 84° C
Quicksolv™ DEF 90	Non-flammable Stripping and cold-drying product for heavy oil, greases, flux, waxes, particles, fluorinated oils, light oils and fluoropolymers	3M [™] Novec [™] 7100 + 1.2 TDE	Pure	х	✓	Spraying	Do not require rinsing	-



ECOPROGRAM

CIFANING

Ecoprogram is the downstream phase of controlling the life cycle of cleaning products, with the analysis, recovery and valorization or destruction of the used products.



ECOPROGRAM

RECYCLING

- Treatment of the solvent.
- Resulting products with a very high technical specifications (T grade).
- These products guarantee the same cleaning performance.

ANALYSIS

- Analysis of samples by our laboratories.
- From the results, depends the treatment and recovery process of the solvent.

NEW PRODUCT

MONITORING

- Ensures long life for products.
- Allows to eliminate unusual contamination.
- Guarantees the effectiveness of solvents.

SAMPLING

- Replace your solvent when high level of contamination.
- Ask Inventec for a sampling kit.
- Take and Send us the sample.



COATING



PROTECTION & FUNCTIONALITY

Our brands in coating

PROMOSOLVTM COAT

UITRA-THIN COATING RANGE

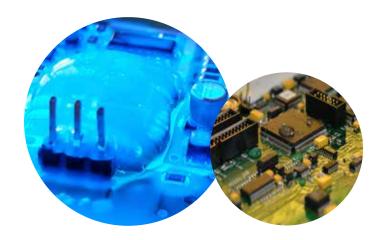
Inventec's ultra-thin coating range is based on DryWired® 101X patented technology to protect electronics and other substrates.

ABCHIMIETM

CONFORMAL COATING RANGE

Inventec acts as a worldwide distributor for ABchimie conformal coatings. These coatings are tested with our EcorelTM and EcofrecTM solder materials in order to guarantee an excellent compatibility.

PRODUCT	CHARACTERISTICS	CHEMICAL NATURE	SOLIDS CONCENTRATION	DRYING TIME	ASPECT	THICKNESS	TYPE OF POLYMERIZATION
3M [™] Novec [™] 1700		Fluoroacrylate	2%	5 - 60s	Transparent	0.1 to 1 µm	No curing
3M [™] Novec [™] 2702	Low surface tension solutions, they dry to form a protective thin film on a variety of substrates	Fluoroacrylate	2%	30 - 90s		0.1 to 1 μm	30 to 90 min from 70 - 150 °C
3M™ Novec™ 2704		Fluoroacrylate + UV tracer	4%	5 - 60s	Transparent, to slightly yellow	0.2 to 1 μm	No curing
3M [™] Novec [™] 2708		Fluoroacrylate + UV tracer	8%	5 - 60s	depending on the thickness	0.2 to 1 µm	No curing



SERVICES

Inventec's laboratories perform all the necessary tests and define the product and processes most adapted to your needs.



LABORATORY TESTING AND ON-SITE START SUPPORT

To better meet your specifications, series of tests on your pieces may be needed. Once the stages of your process are defined, we support you in industrial testing for final validation and support you during the start of the process on sites.

QUALITATIVE ANALYZES OF BATHS

The use of solvents or detergents allows the production to meet performance criteria and reliability.

Analyzes carried out by the Inventec laboratory allow to:

- Monitor the quality of a cleaning bath,
- Adjust the change intervals for process requirements,
- Support users in managing their processes in case of drift.



PROVIDER OF SOLUTIONS
CREATING VALUE

PROCESSES, PRODUCTS, APPLICATIONS, MONITORING, DIAGNOSTICS, ANALYSIS.



INVENTEC WORLDWIDE

9 INDUSTRIAL SITES ON 3 CONTINENTS



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